

**GROB**



## STACK WELDING/TWISTING MACHINE

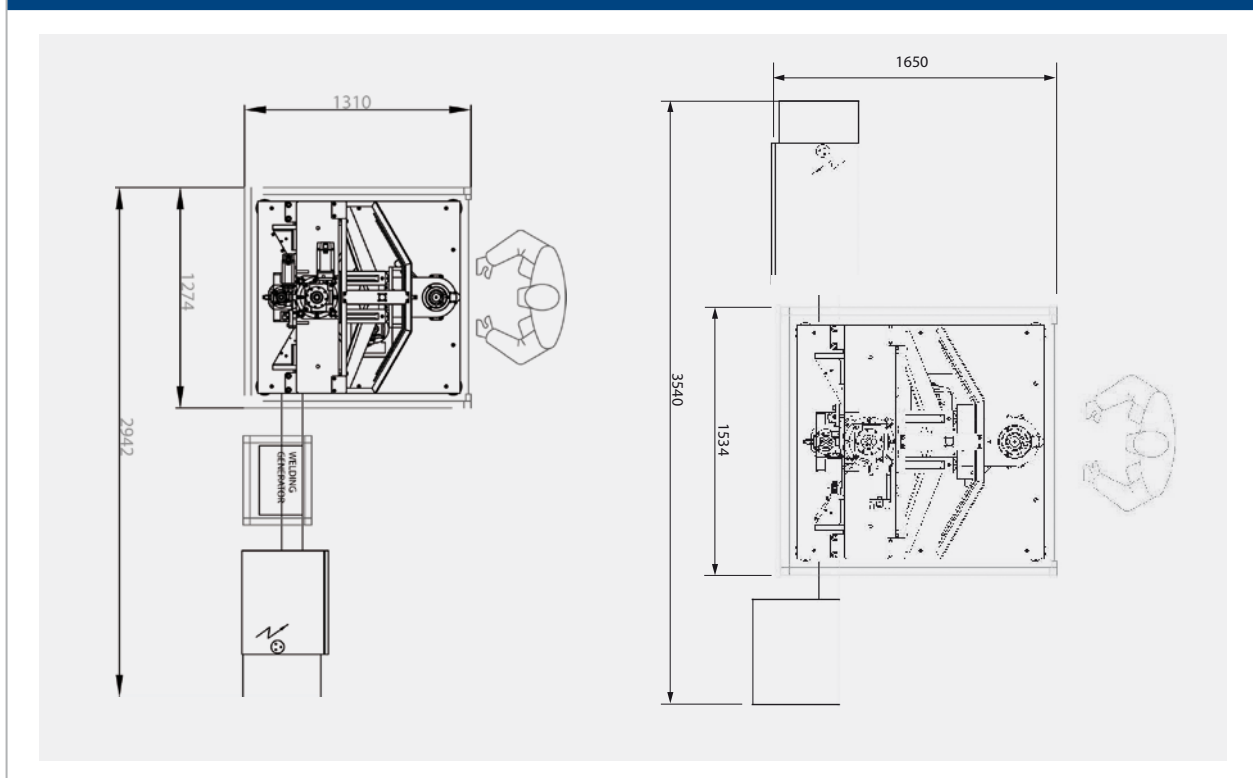
E100 SW1ETW

E200 SW1ETW

## TECHNICAL DATA

MACHINE VERSION		E100 SW1ETW	E200 SW1ETW	
STATOR INTERNAL DIAMETER	mm	48	120	
STATOR EXTERNAL DIAMETER	mm	86	190	
STATOR STACK HEIGHT	mm	50	140	
MACHINE CYCLE TIME	sec	45	60	
SLOT SKEWING ANGLE	deg	7°	7°	
WEIGHT OF MACHINE	kg	4000	4900	
POWER INSTALLED	Machine	kW (A)	9 (15)	12 (17)
	Welding	kW (A)	49 (63)	49 (63)
STACK HEIGHT CHANGE TIME	min	3-5	3-5	

### ► E100 SW1ETW • E200 SW1ETW



The technical data are indicative, they can be modified at any time due to technical developments by GROB ITALY or according to customer requests.